

AMENDMENTS TO THE SPECIFICATION

Page 1, lines 3-5, amend the paragraph as follows:

This invention ~~related~~ relates to a method to join together even different material through the creation of clearance holes allowing the entry of stay bolts.

Page 2, lines 14-18, amend the paragraph as follows:

Therefore, according to the method concisely described above, one may create seats of unlimited length for the passage of stay bolts or studs, while the thickness of the piece ~~were~~ where the slots are made is determined exclusively by the depth that the tool being used may reach.

Page 3, line 20 to page 4, line 7, amend the paragraph as follows:

With reference to these figures, the method for creating clearance holes according to this invention is based on the realization, on two or more sides of an element (1), for instance a wooden standard to be used in a bookcase, of a series of slots (2) made alternatively in succession on side (23) and on the opposite side (4) of the element (1), along an axis, in such a way as to create a

hole that is the result of the removal of material (3a), taken off from side (3) and the removal of material (4a) taken off from the opposite side (4) (Figures 5-7). The clearance hole has ~~the required~~ a length as required and ~~its~~ a diameter which is ~~determined by~~ based on half the thickness of the part being worked, plus the radius of the stay ~~bolt~~ bolt or cable, plus the tolerance of the materials that varies in relation to the materials themselves.

Page 4, lines 13-24, amend the paragraphs as follows:

For instance, with reference to Figures 8, 9, 10, and 11, it may be easily understood how the realization of the bookcase being shown is extremely simplified by the presence along the standards (6) of the slots (2) that allow the passage of the ~~stud~~ stay bolt (8).

The ~~stud~~ stay bolt (8) allows the various sections of the standards (~~86~~) to form an integral part supporting the shelves (9) and to reach the required height even though, at least in the front part, nothing is visible. Furthermore, the sturdiness of the system that is the subject matter of this invention is determined both by the fact that, being the stay bolts (8) accommodated inside the structure, they are protected from any impact, and the fact

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that their position may not change by chance depending on the stresses and size of the structure.

Page 6, lines 1-5, amend the paragraph as follows:

The recourse to the aforementioned method, for instance, makes it both feasible and easy to realize an orientation in the assembly of the standard with respect to the plane of the shelf ~~plane~~ that is above or below ~~90~~ 90°, allowing in such a way the realization of bookcases or pieces of furniture where the design is not constrained by a right angle.